

MAXOLIT

SOLUÇÃO PROFISSIONAL

CATALOGO DE ABRASIVOS

NORTON

REVOLUTIONIZING
REFINISHING



NOTHING SAYS **NORTON** LIKE THE END RESULT

From the drawing board to the body shop, every Norton product is extensively tested to establish higher standards of performance and productivity. Norton products are engineered to save body shop pros time and money while providing the finest possible end result.

And the best possible bottom line.

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THE NORTON NO-RISK TEST POLICY



Test drive Norton products in your shop, AT NO RISK. Simply let your Norton salesperson know when you'd like to test Norton in your shop. Our test drive program allows the technicians to do their regular work, without interruption, using Norton products in "real world" conditions. You're the final judge of performance. At the end of the day, the Norton salesperson will review the results, provide you with potential cost savings and convert the shop to Norton products if you like what you see:

- 1 Test the product in your shop on your machines.
- 2 If the product tested is completely unsatisfactory, you will receive a full refund.
- 3 If the product tested performs at a lower level than the product presently being used, you will receive an adjustment to make up the difference in performance.
- 4 YOU ARE THE FINAL JUDGE OF PERFORMANCE.

	4" – 9" GRINDING DISCS	26		SPEEDGRIP TRUCK LINE	39		SPECIALTY PRODUCTS	52
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INNOVATION IS IN THE AIR SAND MORE IN LESS TIME!

Eliminating dust and increasing the surface cutting area is how Multi-Air is able to improve productivity. It's simple, if you keep the abrasive grain exposed to cut through paint, primer and body filler by continually removing the dirt that can clog paper and leave wild scratches, you will cut faster and the sandpaper will last longer. Bottom line, the job gets done faster and costs less with Norton Multi-Air.

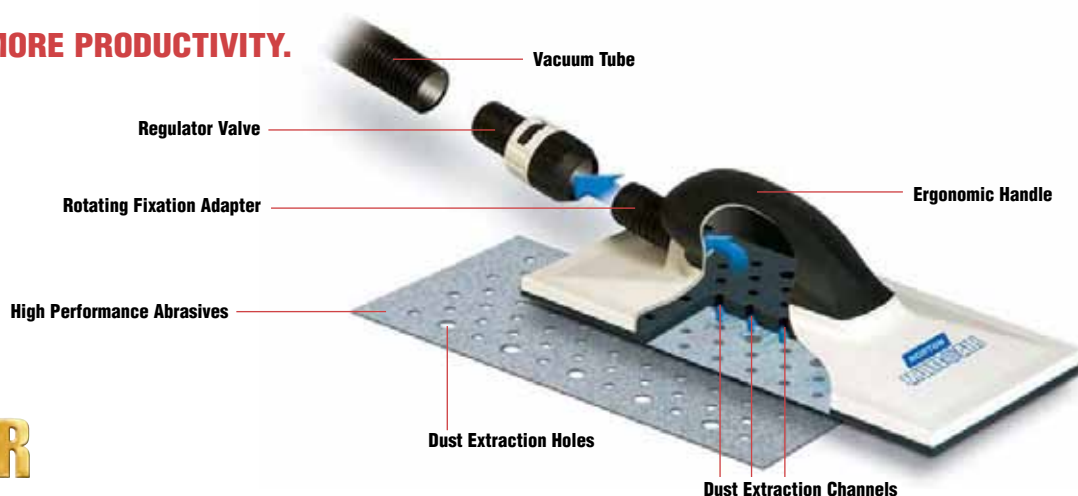
35% to 60% productivity gain over traditional sanding methods

Keeps a shop clean which is critical in a waterborne shop

Revolutionary, highly engineered back-up pad and blocks for maximum dust extraction

Can be used with or without a central vacuum system

LESS DUST MEANS MORE PRODUCTIVITY.



MULTI-AIR



Improve Productivity

Each block has an ergonomic handle with a regulator adapter to control air flow and suction and a reducer to fit the block to any portable

or central vacuum system. A hose with a universal conical adapter is available to adapt a Multi-Air block to any vacuum system.

Eliminate Dust

Body filler and dust that can mess up a shop and contaminate paint jobs are efficiently sucked into the vacuum through the dust extraction holes. The technique of body file sanding is exactly the same, but the end results are free of dirt and dust

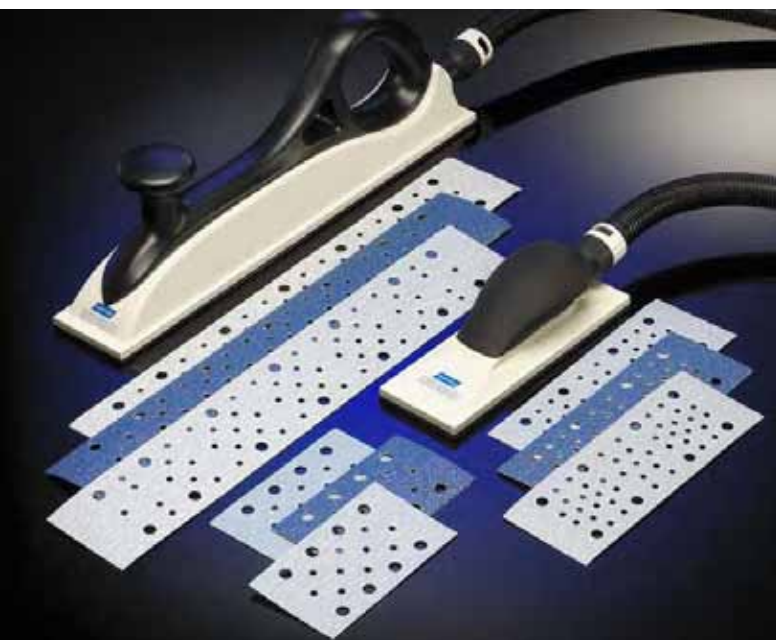
Reduce Labor Costs

For power assist sanding, Hutchins has self-generating vacuum body file machines that can be adapted to the Multi-Air system with shoes.



Proper Hole

Alignment: the larger holes on each side assist in the proper alignment of the vacuum holes.



Premium abrasive grains for the ultimate cut

Reduce contaminants for a cleaner working environment

Virtually no clogging

FEATURES

- Revolutionary design for maximum vacuum assist
- Cutting surface remains clean
- Premium abrasive grains

BENEFITS

- Clogging is virtually eliminated
- Cleaner working environment
- Less dust and contamination in the shop
- Consistent cut throughout the life of the body file sheet
- No clogging or loading
- Substantially longer life and faster cut than conventional abrasives

Body File Sheets

A975 Dry Ice ceramic grain and H835 BlueMag Zirconia grain on a reinforced backing with hook and loop attachment which lasts extra long without generating heat. Ideal for sanding body filler.



SIZE

GRIT	SPEC
P180B	A975
P120C	A975
P80C	A975
P40E	H835

PKG/CASE



NORGRIP
2-3/4" X 16-1/2"

699573-

94466
94464
94463
94450

50/4



NORGRIP
2-3/4" X 8"

699573-

94474
94472
94470
94363

50/4



NORGRIP
2-3/4" X 5"

699573-

94459
94457
94456
94449

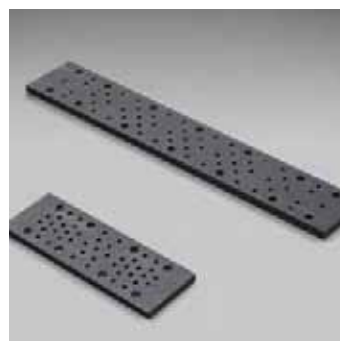
50/4



Multi-Air Hand Blocks

The ergonomic dust free Hand Blocks are easy to hold and move in any position. Each block comes with a regulator adapter to control air flow and a reducer to connect to a standard vacuum hose line.

SIZE	2-3/4" X 16-1/2"	2-3/4" X 8"	2-3/4" X 5"
	699573-	699573-	699573-
	96648	96646	96645
CASE	1	1	1



Multi-Air Shoes

Hutchins self-generating vacuum body file machines can be adapted to the Multi-Air system with shoes.



SIZE	2-3/4" X 16"	2-3/4" X 8"	FITS HUTCHINS
	662611-	662611-	MODEL
	85225	—	4932 & 4920
	—	91305	8623
CASE	10	10	



Multi-Air Tube and Universal Conical Adapter

The 4 meter (13') hose extension tube with conical adapter is a universal fit for any central or any portable vacuum system.

4 METERS	
	076607-
Hose	67979
CASE	1



Elimination of dust for full visual control of the work surface

Reduce contaminants for a cleaner working environment

Ideal for waterborne shops

FEATURES

- Revolutionary design for maximum vacuum assist
- Cutting surface remains clean
- Premium abrasive grain
- SoftTouch discs in fine grits

BENEFITS

- 30% increase in dust extraction
- Clogging is virtually eliminated
- Cleaner working environment
- Less dust and contamination in the shop
- 35% increase in productivity vs. traditional vacuum systems
- No clogging
- Consistent cut throughout the life of the disc
- Substantially longer life and faster cut than conventional abrasives
- Sand over contours without cutting through



6" A275 NorGrip

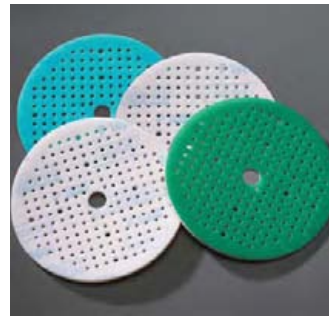


6"

GRIT	636425-
P800B	60573
P600B	60572
P500B	60571
P400B	60570
P320B	60568
P280B	60567
P240B	60566
P220B	60565
P180B	60564
P150B	60563
P120B	60562
P80B	60561

PKG/CASE 100/4

A275 "Original Performance" on hook and loop NorGrip discs offer the longest life and fastest cut for any sanding job in the bodyshop.



6" SoftTouch Foam Sponge NorGrip



6"

GRIT	636425-
P1500	60579
P1000	60578
P800	60577

PKG/CASE 20/4

A275 "Original Performance" on hook and loop NorGrip discs on a durable foam sponge allows for contour sanding without cutting through. Discs are color-coded to properly identify grit.



6" Norton Blue Mag NorGrip



6"

GRIT	662611-
P80E	81412

PKG/CASE 50/4

Norton Blue Mag hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain, which microfractures to remain sharp and fast cutting.



6" Dry Ice NorGrip



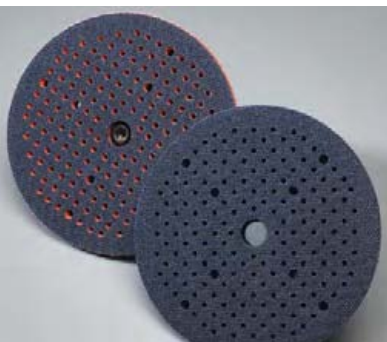
6"

GRIT	636425-
P400B	65925 NS
P320B	23437 NS
P280B	23436 NS
P240B	23435 NS
P220B	23434 NS
P180B	65920
P120C	23429
P80C	65916

PKG/CASE 100/4

NorGrip hook and loop discs with patented Norton SG ceramic grain are the perfect solution for hard-to-sand and self-healing clears. Dry Ice also works well on composite material, aluminum and other difficult-to-sand surfaces.

NS NON-STOCK ITEM



6" Multi-Air Back-Up Pads

Innovative design for optimal air flow and powerful dust extraction. Medium pad 82245 has been engineered with a durable, heat-resistant plastic, a molded-in 5/16"-24 spindle and longer hooks. Soft pad 60505 is packed with Festo adapter, two threaded bolts: M8 and 5/16"-24 and three fiber ring spacers. The soft pad is only for use on extreme contours using NorGrip 320 grit and finer.



MEDIUM



SOFT



SIZE	6"	RPM
GRIT	636425-	
Medium	82245	12,000
Soft	60605	7,700
CASE	1	

DO NOT USE THE SOFT DENSITY PAD WITH SOFTTOUCH DISCS.



13,000 rpm variable speed
3/16" orbital



COARSE

6" Hutchins Self-Generating Vacuum 3/16" D/A

Comes with a medium Multi-Air back-up pad. The hose assembly attaches directly to the tool. An adapter is included to attach the bag assembly to the D/A.

SIZE	6"
	636425-06085
CASE	1



10,000 rpm variable speed
3/32" orbital



FINE

6" Hutchins Self-Generating Vacuum 3/32" D/A

Comes with a medium Multi-Air back-up pad. The hose assembly attaches to the tool. An adapter is included to attach the bag assembly directly to the D/A.

SIZE	6"
	636425-06086
CASE	1



Hose assembly for Hutchins self-generating vacuum D/A sanders 06085 and 06086

Multi-Air Hose Assembly for Self-Generating Vacuum D/A

Attaches directly to the self generating vacuum tool. The bag assembly then attaches to the end of the hose to complete the system. Length 5'.

	636425-06087
CASE	1



For Hutchins self-generating vacuum D/A sanders 06085 and 06086

Multi-Air Bag Assembly for Self-Generating Vacuum D/A

The reusable bag assembly connects either directly to the self-generating tool or to the end of the hose assembly. The bag can be emptied and re-used multiple times.

	636425-06088
CASE	1



13,000 rpm variable speed
3/16" orbital.



COARSE

6" Hutchins Vacuum-Only 3/16" D/A

Comes with a medium Multi-Air back-up pad. This tool is designed for use with a central or portable vacuum system.

SIZE	6"
	636425-06089
CASE	1



10,000 rpm variable speed
3/32" orbital



FINE

6" Hutchins Vacuum-Only 3/32" D/A

Comes with a medium Multi-Air back-up pad. This tool is designed for use with a central or portable vacuum system.

SIZE	6"
	636425-06090
CASE	1



ULTIMATE PERFORMANCE

NORTON A275 DELIVERS RESULTS!



Work Smarter, Finish Faster.

A275 is sandpaper technology at its best. It cuts faster, runs cooler, resists loading better and lasts far longer than any conventional sandpaper. What makes high performance A275 deliver? A sharp, heat-treated P-graded aluminum oxide abrasive coupled with an anti-loading agent, bonded to a tough, tear resistant latex/paper backing. The result? A high-quality, high-performance long lasting sandpaper that produces a quick, cool cut without loading.

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**Premium
heat-treated grain**

**Unique B-weight
fiber reinforced
latex/paper backing**

Anti-loading

FEATURES

- Premium heat-treated grain
- Premium B-weight latex fiber reinforced paper backing
- FEPA P-graded grain
- Superior bond system
- Waterbased stearate No-Fil
- No pigment in No-Fil or bond

BENEFITS

- 30% – 50% faster cut rate
- Extended life
- Tear resistant
- More flexible
- Easier disc removal
- Achieves a more consistent, uniform scratch pattern
- Optimizes grain adhesion
- Extends cut life
- Improves load resistance
- Extends cut life
- Eliminates the risk of color transfer
- Creates a much stronger bond








PSA Discs

Finer grits can be used dry on all automotive finishes to save time and money and increase worktime productivity.



PSA Disc Rolls







					
SIZE	5" DISC ROLL	6" DISC ROLL	8" DISC ROLL	5" VAC DISC ROLL	6" VAC DISC ROLL
GRIT	662611-	662611-	662611-	662611-	662611-
P800B	31451	31468	—	—	31502 ^{NS}
P600B	31452	31469	—	—	31503
P500B	31453	31470	—	31487	—
P400B	31454	31471	—	31488	31505
P320B	31456	31473	31609	31490	31507
P280B	31457	31474	—	—	31508
P240B	31458	31475	—	31492	31509
P220B	31459	31476	31612	31493	31510
P180B	31460	31477	31613	31494	31511
P150B	31461	31478	31614	31495	31512
P120B	31462	31479	31615	31496	31513
P100B	31463	31480	—	31497	31514
P80B	31464	31481	31617	31498	31515
PKG/CASE	100/6	100/6	100/4	100/6	100/6

^{NS} NON-STOCK ITEM



NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.

NorGrip Discs




						
SIZE	3"	5"	6"	8"	5" VAC	6" VAC
GRIT	662611-	662611-	662611-	662611-	662611-	662611-
P1500B	47434	31533	31550	—	—	31584
P1200B	—	31534	31551	—	—	31585
P1000B	35900	31535	31552	—	—	31586
P800B	31519	31536	31553	—	—	31587
P600B	36996	31537	31554	—	31571	31588
P500B	31521	31538	31555	—	—	31589
P400B	36995	31539	31556	—	31573	31590
P320B	31524	31541	31558	—	31575	31592
P280B	—	—	31559	—	31576	31593
P240B	31526	31543	31560	—	31577	31594
P220B	31527	31544	31561	—	31578	31595
P180B	31528	31545	31562	31661	31579	31596
P150B	40385	31546	31563	—	31580	31597
P120B	28688	31547	31564	31662	31581	31598
P100B	44926	31548	31565	31663	31582	31599
P80B	31532	31549	31566	31664 ^{NS}	31583	31600
PKG/CASE	50/4	100/4	100/4	100/4	100/4	100/4

^{NS} NON-STOCK ITEM



Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes or file boards. Fits sheet roll dispenser #42773.

PSA Sheet Rolls



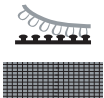
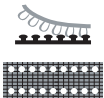
			
SIZE	2-3/4" X 45 YDS	2-3/4" X 30 YDS	2-3/4" X 25 YDS
GRIT	662611-	662611-	662611-
P600B	31679 ^{NS}	—	—
P400B	31681	—	—
P320B	31683	—	—
P240B	31685	—	—
P220B	31686	—	—
P180B	31687	—	—
P150B	31688	—	—
P120B	—	31689	—
P100B	—	31690	—
P80B	—	—	31691
PKG/CASE	1/5	1/5	1/5

^{NS} NON-STOCK ITEM



These body file sheets are a popular choice for dry sanding paint, primer and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas.

Body File Sheets

				
SIZE	CLIP-ON 2-3/4" X 17-1/2"	PSA 2-3/4" X 16-1/2"	NORGRIP 2-3/4" X 16-1/2"	NORGRIP 2-3/4" X 16" VAC
GRIT	662611-	662611-	662611-	662611-
P220B	31647	31635	31641	—
P180B	31648	31636	31642	31654
P150B	31649	31637	31643	—
P120B	31650	31638	31644	31656
P100B	31651	31639	31645	31657
P80B	31652	31640	31646	31658 ^{NS}
PKG/CASE	50/10	50/10	50/10	50/10

^{NS} NON-STOCK ITEM



9" x 11" Sheets

For dry sanding old paint, primer, primer surfacer, and between color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Special No-Fil coating prevents premature loading.

SIZE	9" X 11"
GRIT	662611-
P1500B	31618
P1200B	31619
P1000B	31620
P800B	31621
P600B	31622
P500B	31623
P400B	31624
P320B	31626
P280B	31627
P240B	31628
P220B	31629
P180B	31630
P150B	31631
P120B	31632
P100B	31633
P80B	31634*
PKG/CASE	100/5
*PKG/CASE	50/5





**Premium
NorZon grain**

**Durable E-weight
latex/paper
backing**

**Phenolic resin
bonding agent**

FEATURES






- High strength blue latex paper backing
- NorZon zirconia alumina grain
- Proven coating technique
- Superior bond system

BENEFITS

- Improves performance and flexibility
- Reduces curling and edge chipping
- Self-sharpening
- Improves cut rate
- Extends product life
- Minimizes heat
- Improves cut rate
- More consistent, uniform scratch pattern
- Optimizes grain adhesion
- Extends product life







PSA Discs

					
SIZE	5"	6"	8"	6" VAC	8" VAC
GRIT	662611-	662611-	662611-	662611-	662611-
80E	25244	23573	23576	—	23582
40E	25307	23574	23577	23580	23583
36E	25436	23575	23578	—	23584
PKG/CASE	50/4	50/4	25/4	50/4	25/4

Norton BlueMag PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading and reduce heat.



NorGrip Discs

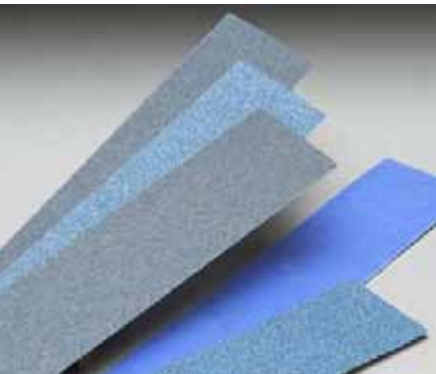
				
SIZE	5"	6"	8"	8" VAC
GRIT	662611-	662611-	662611-	662611-
80E	25444	23588	23591	23596
40E	25684	23589	23592	23597 ^{NS}
36E	—	23590	23593	23598
PKG/CASE	25/4	25/4	25/4	25/4

^{NS} NON-STOCK ITEM

Hook and loop fastening system allows for cool running characteristics that result in reduced loading, less frequent change-overs, and greater overall efficiency in productivity. Ideal for sanding body filler.






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Body File Sheets

Norton Blue Body File Sheets come in three different types: Clip-On, PSA and NorGrip. Self-sharpening NorZon grain improves cut rate, minimizes loading and reduces heat. Tough E-weight latex reinforced paper backing resists tearing. Norton BlueMag is ideal for sanding body filler.

					
SIZE	CLIP-ON 2-3/4" X 17-1/2"	PSA 2-3/4" X 16-1/2"	PSA 2-3/4" X 16" VAC	NORGRIP 2-3/4" X 16-1/2"	NORGRIP 2-3/4" X 16" VAC
GRIT	662611-	662611-	662611-	662611-	662611-
180E	26511	—	—	—	—
100E	26512	25595*	—	—	—
80E	23620	23608	23611	23614	23617
40E	23621	23609	23612 ^{NS}	23615	23618
36E	23622	23610	23613 ^{NS}	23616	23619 ^{NS}
PKG/CASE	50/5	50/5	50/5	25/5	25/5
*PKG/CASE		50/10			

^{NS} NON-STOCK ITEM





PSA Disc Rolls and NorGrip Discs

Dry Ice PSA (pressure sensitive adhesive) link disc rolls and NorGrip hook and loop discs with patented Norton SG ceramic grain are the perfect solution for hard to sand and self-healing clears. Dry Ice also works well on composite material, aluminum and other difficult-to-sand surfaces.



PSA Sheet Rolls

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.

**Patented SG
ceramic grain**

**Unique fiber
reinforced latex/
paper backing**

**Superior cut on
abrasion resistant
paints and clears**


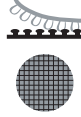
FEATURES




- Patented Norton SG ceramic grain
- Fiber reinforced latex/paper backing

BENEFITS

- Superior cut on abrasion resistant paints and clears
- Cuts difficult to sand surfaces
- Maximum tear resistance
- Flexible and easy removal

DRYice

		
	6" PSA DISC ROLL	6" NORGRIP
SIZE	662611-	662611-
GRIT	662611-	662611-
P400B	55373	49542
P320B	55374	49543
P240B	55376	—
P220B	48340	49546
P180B	40508	40528
P150B	40509	40529
P120C	40510	40530
P100C	40511	40531
P80C	40512	40532
PKG/CASE	100/4	50/4

			
	2-3/4" X 45 YDS	2-3/4" X 30 YDS	2-3/4" X 25 YDS
SIZE	662611-	662611-	662611-
GRIT	662611-	662611-	662611-
P400B	49557	—	—
P320B	49558	—	—
P220B	49561	—	—
P180B	49562	—	—
P120C	—	49564	—
P80C	—	—	49566
PKG/CASE	1/5	1/5	1/5

NORTON

MAXOLIT
SOLUÇÃO PROFISSIONAL

**Aluminum oxide
grain**

**B-weight latex/
paper backing**

Anti-loading

FEATURES

- "P" graded premium A/O grain
- Strong B-weight latex/paper backing
- Water-based, non-loading stearate





BENEFITS

- Produces a quick, cool cut
- Produces a more consistent scratch pattern
- Resists tearing
- Conformable and flexible
- Resists loading
- Increases productivity



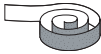
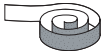
PSA Discs, Disc Rolls and NorGrip Discs

Available in the most popular shapes and sizes, Norton's Gold Reserve is a versatile abrasive product that cuts fast, lasts long and resists loading.

				
SIZE	6" PSA TAB DISC	5" PSA DISC ROLL	6" PSA DISC ROLL	6" NORGRIP
GRIT	662611-	662611-	662611-	662610-
P600B	—	—	662610-40261	29004
P400B	83832	83814	83823	29003
P320B	83831	83813	83822	29002
P240B	83830	83812	83821	—
P220B	83829	83811	83820	29001
P180B	83828	83810	83819	29000
P150B	83827	83809	83818	28999
P120B	83826	83808	83817	28998
P100B	83825	83807	83816	28995
P80B	83824	83806	83815	28993
PKG/CASE	100/4	100/4	100/4	100/4

PSA Sheet Rolls

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.

		
SIZE	2-3/4" X 25 YDS	2-3/4" X 20 YDS
GRIT	636425-	662611-
P400B	06147	—
P320B	06148	—
P220B	06149	—
P180B	06150	—
P150B	06151	—
P120B	06152	—
P80B	06153	—
P80C	—	60325
PKG/CASE	1/5	1/5



**Aluminum oxide
grain**

**Tear resistant
C and E-weight
paper**

Resists loading

FEATURES

- "P" graded aluminum oxide grain
- Strong C and E-weight paper backing
- "No-Fil" formula on C-weight





BENEFITS

- Produces a quick, cool cut
- Produces a finer, more consistent scratch pattern
- Resists tearing
- Stiffer support for sanding
- Cuts faster
- Resists loading
- Increases productivity



Discs – C-weight



C-weight discs are great for sanding rivets and other surfaces that tend to tear lighter weight papers.

				
SIZE	5" PSA DISC ROLL	6" PSA DISC ROLL	5" NORGRIP	6" NORGRIP
GRIT	662611-	662611-	662611-	662611-
P400C	49821	49833	—	49908
P320C	49822	49834	49900	49909
P280C	—	49835	—	49910
P240C	49824	49836	—	—
P220C	49825	49837	49902	49911
P180C	49826	49838	49903	49912
P150C	49827	49839	49904	49913
P120C	49828	49840	49905	49914
P100C	49829	49841	49906	49915
P80C	49830	49842	49907	49916
P60C	49831	49847	—	—
PKG/CASE	100/4	100/4	100/4	100/4



Discs – E-weight

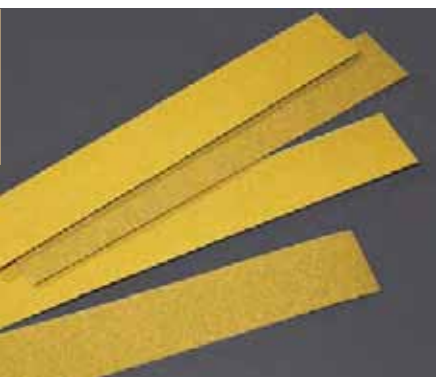
Tough E-weight PSA discs are a great value for sanding body filler or any job that requires a heavy weight backing for tear resistance.

		
SIZE	6" PSA	8" PSA
GRIT	662611-	662611-
P80E	30832	30826
P40E	30833	30827
P36E	30834	—
PKG/CASE	100/4	50/4



NORTON

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Body File Sheets

No-Fil C-weight paper is popular for removing burrs and scratches, cutting down fillers, putty and old paint, and for fast, non-loading sanding of primers. No-Fil keeps the grain free to cut longer. Heavy-duty E-weight backing resists tearing.

	CLIP-ON	PSA
SIZE	2-3/4" X 17-1/2"	2-3/4" X 16-1/2"
GRIT	662611-	662611-
P180C	01128	—
P80E	30835	30838 ^{NS}
P40E	30836	30839 ^{NS}
P36E	30837	30840
PKG/CASE	50/10	50/10

^{NS} NON-STOCK ITEM



9" x 11" Sheets

Available in flexible A-weight. No-Fil Paper Openkote makes an excellent general duty sheet for dry sanding applications on metal, plastic, or fiberglass automotive surfaces. Tough aluminum oxide grain is specially spaced to resist loading for long cutting action. Effective for feather-edging, removing burrs and sanding plastic filler, and removing old paint.

SIZE	9" X 11"
GRIT	662611-
P400A	84098
P320A	84100
P240A	84102
P220A	84103
P180A	84104
P150A	84108
P120A	84105
P100A	84106
P80A	84107*
PKG/CASE	100/5
*PKG/CASE	50/5



NORTON
GOLDA290

TAKE FINISHING TO THE NEXT LEVEL

Norton
DRYice
Q260

LIQUIDice



Apply the thin interface pad to the back-up pad.



Apply a P1500 grit disc to the thin interface pad.

(For larger dirt nibs or heavy orange peel, it might be necessary to start with P1000 or P1200 followed by P1500).



Reduce the machine speed by 25% or more to achieve the best finish.

Thoroughly clean the vehicle before sanding to eliminate possible contaminants.



Start the D/A after it is in contact with the surface. Use light pressure. Work in small sections with a slow, steady movement. Sand in an up and down motion then traverse using a side to side motion.



Start with the Super Cut Wool Pad. (Spur wool pad before starting to condition and remove loose yarns or dry polish). Apply Liquid Ice Extra-Cut to the work area and spread with the pad before starting the machine. Buff using medium pressure at 1000–1200 rpm. Remove all sand scratches before moving to pad #2.



Use the Blue Cutting Foam Pad and follow the same procedure, except turn the buffer rpm up to 1500. Remove all polish swirl marks before moving to pad #3.



On dark finishes the White Finishing Foam Pad is recommended to remove the finest polish swirl marks and produce a high gloss finish. Buff at 1500 rpm.



Remove all buffing residue and add paint protection with Liquid Ice Clean-Up/Detailer Spray #42082. Wipe clean with a Blue Magnet microfiber cloth #04402. Be sure to remove the tag from the cloth before use.



The Liquid Ice back-up pad has a special centering device to ensure perfect balance.

Tech Tip: Fold the pad in half to easily align the button with the hole then pat the pad securely into place.

Use only a 3/32 random orbital D/A sander.

Many brands are color-coded:

- Hutchins blue body trim
- National Detroit black shroud
- Dynabrade black trigger

NORTON

MAXOLIT
SOLUÇÃO PROFISSIONAL



Film backed discs provide a smooth sanding substrate so there is a uniform finish. Defects are removed quickly and buff time is reduced.



DESCRIPTION	636425-	PKG/CASE
Quart	97116	1/4
Gallon	06078	1/2



DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	42080	1/3
8" Super Cut Wool Pad – Step 1	42077	1/6
9" Blue Cutting Foam Pad – Step 2	42078	1/6
9" White Finishing Foam Pad – Step 3	42079	1/6

Dry Ice Q260 NorGrip Finishing Film Discs



SIZE	3"	6"	3"	6"
GRIT	636425-	636425-	636425-	636425-
P1500	06070	06043	–	–
P1200	06069	06042	–	–
P1000	06068	06041	–	–
Thin Interface Pad	–	–	05457	42089
PKG/CASE	50/4	50/4	10/1	5/1

Liquid Ice Extra-Cut Polish

Water soluble Liquid Ice Extra-Cut is easy to use and easy to clean up. Liquid Ice Extra-Cut is the only polish to use with 3 pads so you virtually eliminate the chance of cross contamination.



DESCRIPTION	636425-	PKG/CASE
32 oz. Spray Bottle	42082	1/4
Blue Magnet Microfiber Cloth	04402	5/4

Clean-Up / Detailer Spray

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.



3" Pads

For small spot repair areas, the 3" pads work just the same as the larger pads with Liquid Ice Extra-Cut.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/16"-24)	06128	10/1
Super Cut Wool Pad – Step 1	43832	10/4
Blue Cutting Foam Pad – Step 2	05459	10/4
White Finishing Foam Pad – Step 3	05460	10/4

Premium
aluminum oxide
grain

Smooth film
backing

Anti-loading
dry sanding

FEATURES

- Anti-loading agent
- Consistent finish
- Fast cut
- Smooth film backing
- Long life

BENEFITS

- Eliminates pig tails and costly re-work
- Quick and easy to buff out
- Increase productivity
- Consistent finish that buffs out faster
- Less downtime switching discs
- Reduce material and labor costs





Small Damage Repair Discs

Minimize the repair area to get the job done quickly.



Spot Repair Discs

Minimize the repair area to just the spot of the defect. Buff with 3" pads and Liquid Ice Extra-Cut.

BLACKICE

Minimize the repair area

Increase productivity

Buff out the spot quickly

FEATURES

- A275 discs
- Black Ice discs

BENEFITS

- Can be used dry or moist
- Long life and fast cut
- Resists loading
- Can be used moist or wet
- Buffs out quickly



SIZE

GRIT

P400B A275
P320B A275
P220B A275
P180B A275
P150B A275
P80B A275

PKG/CASE



3"

662611-

36995
31524
31527
31528
40385
31532

50/4



SIZE

GRIT

1-1/4" NorGrip Back-Up Pad
2500 Black Ice
2000 Black Ice
1500 Black Ice

PKG/CASE

PAD

636425-

36224*

—
—
—
—

10/1



1-3/8"

662611-

—
47437
47438
47439

50/5

*FOR HUTCHINS MODEL 3501.



SIZE

GRIT

2500 Black Ice
2000 Black Ice
P1500B A275
P1000B A275

3" Back-Up Pad 5/16"-24

3" Natural Wool Pad
3" Medium Blue Foam Pad
3" Soft White Foam Pad

3" x 3/4" Nap Black Wool Pad
3" Interface Pad for Black Wool

PKG/CASE

PAD

636425-

—
—
—
—
06128

—
—
—
—

—
05524

10/1

PAD

636425-

—
—
—
—
—
43832
05459
05460

03670
—

10/4



3"

662611-

47432
47433
47434
35900

—

—
—
—

—
—

50/4



**Premium
abrasive grain**

**Flexible,
specially-treated
backing**

**Consistent finish
is easy to buff**

FEATURES

- Premium abrasive grain
- Flexible backing
- FEPA and JIS grading

BENEFITS

- Fast initial cut, long life
- Grain selection engineered for automotive applications
- Resists cracking and tearing
- Resists wrinkles
- Consistent finish; no wild scratches
- Buffs out faster



Sheets

For the ultimate finish, premium grain on a superior paper backing allows for improved cut rate and a uniform finish. Both the bond and the backing are extremely flexible for easy folding and tearing, wet or dry. Engineered specifically for the automotive finishes, Black Ice delivers unsurpassed results in water and color sanding.

SIZE

5-1/2" X 9"

9" X 11"

GRIT

662611-

662611-

2500A

39369

39377

2000A

39370

39378

1500A

39371

39379

1200A

39372

39380

1000A

39373

39381

P800B

39374

39382

P600B

39375

39383

P500B

—

39384

P400B

—

39385

P360B

—

39346

P320B

—

39386

P280B

—

39387

P240B

—

39388

P220B

—

39389

PKG/CASE

50/5

50/5



BLACKice



**Consistent cut
and no wild
scratches**

Perforated

**Strong, yet
flexible**

FEATURES

- Advanced resin formulation
- Consistent grain sizing
- Consistent grain distribution throughout thickness
- Perforated

BENEFITS

- Evenly coats the fibers allowing for a more consistent cut
- Added strength and resists tearing
- No wild scratches
- Uniform scratch pattern
- Consistent cut for full use of scuff pad
- Longer life
- Quick, easy pad re-sizing without jagged edge

Maroon (320/400)

- Quick and aggressive cut
- Tear-resistant

Gray (600/800)

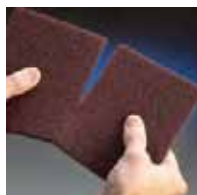
- Works with or without Scuff Gel
- Quick cut, uniform finish
- Incredibly flexible yet tear-resistant

Gold (1000)

- Ideal for pearls and metallics
- Works with or without Scuff Gel



Bear-Tex Scuff Pad Perforated



SIZE

DESCRIPTION	COLOR	6" X 9" PAD	6" X 9" PAD
Primer Prep	Maroon	58000	—
Color Prep	Gray	58002	—
Clear Blend Prep	Gold	—	58005
Non abrasive	White	58001	—
PKG/CASE		20/3	10/3



Thin-Flex Bear-Tex Pads

Perforated pads are folded so they dispense and tear from the protective shrink wrap. Strong, incredibly flexible. Ideal for getting into tight spaces.

SIZE

DESCRIPTION	COLOR	4-1/2" X 9" PAD
Primer Prep	Maroon	06076
Color Prep	Gray	06077
PKG/CASE		1/4

66 PADS PER PACKAGE



Scuff Gel

Formulated for consistent abrasion for paint adhesion. Use with Bear-Tex gray or gold pads. Cleans, degreases and abrades in one step. Rinses off easily and completely. Water-based formula, very low in V.O.C.

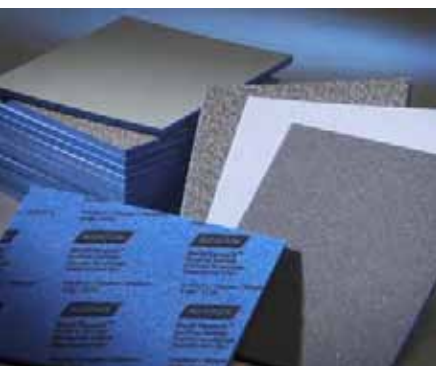
DESCRIPTION	SIZE	076607-
Scuff Gel	24.7 oz. 700 grams	05376
PKG/CASE		1/6



A275 Rotolo Foam

Rotolo Foam pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours and curves, providing an outstanding finish on primers and top coats. Perforated every 5-1/2".

GRIT	APPLICATION
P320, P400	Feather-edge, scuff primer, scuff new parts before painting
P500, P600	Prepare panel for base coat
P800, P1000	Sand clear coat, remove minor defects



SoftTouch Sponges

The finishing action of sponges generates a finer finish than conventional coated abrasive products.

GRIT DESIGNATION	FINISH GENERATED	APPLICATION
Medium	P180/P120	Scuff, shaping filler
Fine	P400/P320	Feather-edge, scuffing primer, scuffing new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects

Uniform finish

Can be used wet or dry

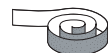
Conformable foam backing

FEATURES

- A275 on foam backing
- Water resistant
- Uniform finish

BENEFITS

- Perfect for hand sanding primer without leaving finger marks
- Fast cut and long life without loading
- Eliminates finger marks
- Ideal for waterborne
- Can be used moist
- Minimize "difficult to cover" sand scratches that prove challenging for waterbase paints



SIZE	4-1/2" X 82'
GRIT	636425-
P320	57606
P400	57608
P500	57611
P600	57612
P800	57613
P1000	57616

PKG/CASE 1/2

FEATURES

- Abrasive grain coated on a sponge backing
- Grit printed on the back of each sponge
- Highly conformable

BENEFITS

- Can be used wet or dry
- Eliminates finger marks
- Conformable to all shapes
- Generates a uniform finish
- Easily identify the right product to use
- Ideal for bumpers, jambs and small parts
- Great on contours and edges



SIZE	4-1/2" X 5-1/2" X 3/16"
DESCRIPTION	076607-
Medium	03074
Fine	03075
Super Fine	03076
Ultra Fine	03077
Micro Fine	03078

PKG/CASE 20/4



THE BEAST Bear-Tex Rapid Strip Disc TR+ Disc

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust free alternative to a wire brush. Rugged design provides long life and continuous cutting action.



THE BEAST Bear-Tex Rapid Strip Disc with Mandrel

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust free alternative to a wire brush. Mandrel assembly will adapt The Beast for use on portable tools. The assembly consists of a mandrel, nut and two washers.



Bear-Tex Speed-Lok TR Rapid Strip Disc

Great for removing rust, undercoating, seam-sealers and stone guards. Use in truck beds, door jambs and hard-to-reach areas like wheel wells and under carriage. Use to remove oxidation from tire rims and to remove rust from brake assemblies.

**Extra-coarse
silicon carbide
grain**

**Tough synthetic
fibers**

Aggressive cut

FEATURES

- Open web construction
- Synthetic web impregnated with abrasive
- Thick and durable

BENEFITS

- Resists loading
- Great alternative to wire brushes
- Effective on sharp, jagged surfaces
- Will not rust
- Extended product life



SIZE	BACK-UP PAD	4" TR+	RPM
DESCRIPTION	636425-	662610-	
Black	—	21780	8,000
Back-Up Pad	55106	—	—
PKG/CASE	1/1	5/1	



SIZE	MANDREL	4" X 1/4" HOLE	RPM
DESCRIPTION	662610-	662610-	
Black	—	09324	6,000
Mandrel with 3-1/16 x 1/4" shank	09502	—	—
PKG/CASE	1/1	5/4	



SIZE	2" TR	3" TR	RPM
DESCRIPTION	662610-	662610-	
Black	11782	—	15,000
Black	—	11781	12,000
Back-Up Pad	55103	55105	—
PKG/CASE	10/1	10/1	

Premium abrasive grain

Durable resin bond

Fiberglass reinforced

FEATURES

- Blend of high performance ceramic alumina & zirconia alumina abrasive
- High performance resin bond
- Fiberglass reinforcement

BENEFITS

- Super fast cutting
- Cool cutting action
- 3 times the life of conventional abrasive wheels
- Long wheel life
- Maintains structural integrity



Medallion Cut-Off Blades

Medallion cut-off blades deliver unmatched performance on the job. They are the ultimate choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts and steel rods up to 3/4" thick, as well as spot weld grinding.



Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.



Small Diameter Reinforced Cut-Off Wheels

	NORZON PLUS	GEMINI	PERFORMANCE	VALUE	RPM
SIZE D X T X H	662435-	662435-	076607-	076607-	
3" x 1/32" x 3/8"	—	—	—	89011	21,260
	—	—	89018	—	26,570
3" x 1/16" x 3/8"	—	—	—	89012	21,260
	—	—	89014	—	26,570
4" x .035" x 3/8"	10675	FC 10630	—	—	19,100
4" x 1/16" x 3/8"	FC 10677	FC 10655	—	—	19,100
PKG/CASE	25/1	25/1	5/20	100/4	

FC = FREE CUT

DO NOT USE ON A TOOL WITHOUT A GUARD.

Reinforced Chop Saw Wheels

Use Long Life wheels on small cross section workpieces. Use Rapid Cut wheels on hard-to-cut materials and on older, low horsepower machines.

	GEMINI RAPID CUT	GEMINI LONG LIFE	RPM
SIZE	662533-	662534-	
14" x 7/64" x 1"	13588	—	4,365
16" x 7/64" x 1"	—	10198	3,820
CASE	10	10	



Norton SG Blaze Speed-Lok TR Discs

Norton SG Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.



NorZon zirconia alumina self-sharpening abrasive cuts fast and cool to minimize heat build-up.



Speed-Lok Back-Up Pads

Speed-Lok TR and TS are compatible with similar competitive attachment systems.



Premium performance abrasives

Easy twist-on / twist-off system



Rugged backing for extended life

FEATURES





- Premium seeded-gel and zirconia alumina grain
- Grinding aid coating
- Heavy duty backing



BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut and long life
- Minimal loading
- Long life
- Burn free grinding of heat sensitive materials
- Long life
- Reduced edge wear

		
SIZE	2" TR	3" TR
GRIT	662611-	662611-
80	62324	62334
60	62322	62332
50	62320	62330
36	62318	62328
CASE	25	25

NorZon Speed-Lok TR and Speed-Lok TS Discs

				
SIZE	2" TR	3" TR	2" TS	3" TS
GRIT	662611-	662611-	662611-	662611-
80	21049	21054	38633	38660
60	21048	21053	38634	38661
50	38670	38673	38635	38662
36	38671	38674	38637	38664
24	38672	38675	38638	38665
CASE	25	25	25	25

		
SIZE	2" BACK-UP PAD	3" BACK-UP PAD
	662610-	662610-
Speed-Lok TR	55103	55105
	636425-	636425-
Speed-Lok TS	43210	43225
CASE	10	10







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Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive.

Bear-Tex Speed-Lok TR and TS Surface Blending Discs

				
SIZE	2" TR	3" TR	2" TS	3" TS
GRIT	662610-	662610-	662610-	662610-
Fine	09189	09192	—	—
Medium	09190	09193	09182	09185
Coarse	09191	09194	09183	09186
CASE	25	25	50	25

Brown
Coarse (80 grit)

Maroon
Medium (120 grit)

Blue
Fine (320 grit)



NorKut Grinding Discs

NorZon grain is resin bonded to a unique backing which resists cracking and breaking and can be cut down up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick change mandrels are used on most popular tools: 7/16"-20 thread for use with hand held pneumatic grinders and 1/4" mandrel for use on automotive drills.

SIZE	3" DISC	MANDREL
GRIT	636425-	636425-
50	03658	—
36	03657	—
24	03656	—
7/16"-20 Mandrel	—	03659
1/4" Mandrel	—	03660
PKG/CASE	20/4	5/10





Norton SG Blaze Grinding Discs

The SG Blaze grain, self-lubricating supersize treatment and heavier fibre backing, create better finishes and longer life on stainless and other tough applications.

GreenLyte SG Grinding Discs

The ceramic grain is ideal for high pressure, heavy metal removal applications such as weld grinding.

NorZon Grinding Discs

Zirconia alumina grain provides a quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Ideal for lighter grinding or applications requiring a cool cut to minimize heat build up.

Back-Up Pads for Grinding Discs

Discs are held in place by Retainer Nut #43463 which is tightened with Spanner Wrench #43005.

Premium performance abrasives

Grinding aid for heat reduction




Rugged backing for extended life




FEATURES




- Premium seeded-gel and zirconia alumina grain
- Grinding aid coating
- Heavy fibre backing




BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut
- Extended disc life
- Minimal loading
- Reduces heat
- Long life
- Long life
- Strength and tear resistance

			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
GRIT	699573-	699573-	699573-
80	98009	98014	—
60	98008	98013	—
50	98007	98012	98017
36	98006	98011	98016
24	98005	98010	98015
CASE	25	25	25

			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
GRIT	662611-	662611-	662611-
80	41316	41323	—
60	41317	41324	41341
50	41318	41325	—
36	41319	41326	41343
24	41320	41327	—
CASE	25	25	25

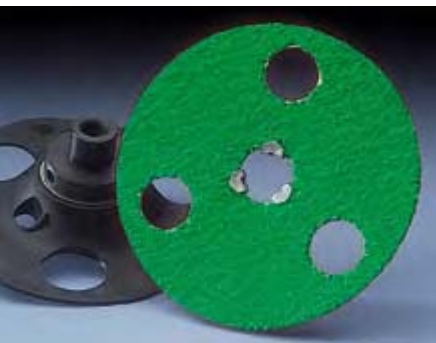
			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
GRIT	662611-	662611-	662611-
80	38600	38590	—
60	38601	38591	—
50	38561	38592	38582
36	38562	38593	38583
24	38563	38594	38584
CASE	25	25	25

			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
	636425-	636425-	636425-
Medium	43421	43422	43423
Firm	—	43425	—
CASE	1	1	1



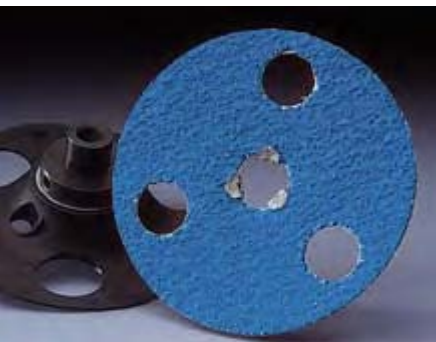
AVOS... Allows View Of Surface

AVOS is a revolutionary abrasive system for portable grinders. The unique shape and hole design of AVOS discs allow the operator to see the surface area being ground, while the disc is spinning, improving vision and cut rate and increasing air flow, allowing for up to 25% cooler cutting. Speed-Lok design provides quick change and less downtime. The grinding angle for conventional discs is 45°. AVOS back-up pad and discs allow flatter sanding and reduced gouging, removing debris from sanding area to reduce loading and improve cut rate.



GreenLyte Plus SG AVOS Speed-Lok Discs

Ceramic stays sharp longer and is ideal for difficult to grind materials. A special grinding aid helps reduce heat.



NorZon AVOS Speed-Lok Discs

Fast cutting zirconia alumina is ideal for rough stock removal.



Bear-Tex AVOS Speed-Lok Discs

Fine: removes 180-320 grit grindlines and is excellent for paint preparation.

Medium: removes 120-180 grit grindlines and is excellent for cleaning and rust removal.

Coarse: removes 60-120 grit grindlines and is excellent for deburring.



Charger R822 Flap Discs

Ideal for blending welds, Charger flap discs are used on portable right angle grinders with no back-up pad required. The self-sharpening premium zirconia alumina abrasive provides an aggressive cut and long life.



SIZE	5" GREENLYTE PLUS SG DISC	5" NORZON DISC
GRIT	662611-	662611-
50	44048	26558
36	44047	26557
24	44046	26556
PKG/CASE	10/4	10/4

AVOS Speed-Lok Back-Up Pads

	5" SPEED-LOK BACK-UP PAD	RPM
SIZE	636425-	
For Pistol Grips 3/8" -24	03029	20,000
7/16" -20	03030	20,000
Standard 5/8" -11	02517	13,000
CASE	5	



SIZE	5" BEAR-TEX DISC
GRIT	662611-
Fine	09429
Medium	09428
Coarse	09427
PKG/CASE	10/4



SIZE	4 X 5/8"	4-1/2 X 5/8"-11	4-1/2 X 7/8"
GRIT	662611-	662611-	662611-
80	19262	21287	19267
60	19263	21288	19268
40	19264	21289	19269
36	19265	21290	19270
CASE	5	5	5



Quick stick and stays in place with no lifting or roll-back

Leaves no residue

Conforms to irregular surfaces

FEATURES

- Rubber based adhesive
- Saturated crepe paper
- Tan Color

BENEFITS

- Superior quick stick
- Stays in place
- Easily removed without adhesive transfer
- Conforms to curved surfaces without lifting or tearing
- Resists moisture and solvents
- No bleed-through
- No curling edges or roll-back
- Easy to see



Premium Masking Tape

Norton Premium Masking Tape goes on easy, sticks fast and holds tight. It conforms easily to contours and irregular surfaces. Norton Premium Masking Tape can be baked up to 260°F and be exposed to wet sanding without adhesive transfer. There is no bleed-through or flaking upon removal.



Double Roll Masking Tape

The Norton Double Roll 3/4" x 110 meters Premium Masking Tape is engineered to be used with any Masker. Rather than change a roll of tape 4 times for every 750' roll of paper, the Norton double roll cuts your tape changeovers in half.



Fine Line Tape

Fine Line Tape adheres to and conforms easily to contours and irregular surfaces. This tape's unique thinness allows for minimum edge build-up and leaves no residue when removed. Resistant to temperatures up to 180°F.

- "Pucker-free" cornering
- Straight edges on long runs
- Stays in place
- No curling edges or rollback

SIZE	18mm (3/4")	36mm (1-1/2")	48mm (2")
DESCRIPTION	636425-	636425-	636425-
55m Roll	05838	—	—
55m Roll	—	36220	—
55m Roll	—	—	36219
CASE	48	16	12

SIZE	18mm (3/4")
DESCRIPTION	636425-
110m Double Roll	00477
CASE	24

SIZE	1/8"	1/4"	1/2"
DESCRIPTION	636425-	636425-	636425-
36 Yard Roll	72018	72014	72012
CASE	12	12	12

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Premium Automotive Attachment Tape

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, interior trim, rocker panel moldings and pillar covers
- Instant pressure-sensitive bonding
- Remains flexible at low temperatures

SIZE	1/4" X 20 YDS	1/2" X 20 YDS	7/8" X 20 YDS
DESCRIPTION	636425-	636425-	636425-
Attachment Tape .045" Thick	05620	05621	05622
CASE	12	12	12



Automotive Attachment Tape

High-density black foam tape with green polyethylene release liner bonds small to medium moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass and painted vehicle surfaces. The black color of the tape hides well from detection.

SIZE	1/2" X 20 YDS	7/8" X 20 YDS
DESCRIPTION	636425-	636425-
Attachment Tape .030" Thick	76377	76378
CASE	12	12



Attachment Tape Adhesion Promoter

Molding Tape Adhesion Promoter is a liquid primer to improve the adhesion of Norton automotive attachment tapes to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PG, PC and ABS).

SIZE	220 ml CAN
DESCRIPTION	636425-
Molding Tape Adhesion Promoter 220ml brush top can	05623
CASE	12



Cloth Duct Tape

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

SIZE	2" X 60 YDS
DESCRIPTION	636425-
Cloth Duct Tape – Silver	78000
CASE	24

**Paintable****Corona-treated so
paint will not
flake off****Excellent cling****FEATURES**

- Tri-layer paintable sheeting
- Corona-treated
- 3-ply resin .4 mil thick
- Plastic

BENEFITS

- Clings
- Easy to handle – fast application
- Clings after repositioning
- Paint won't flake off
- Resists tearing
- Resistant to solvents
- No bleed-through

Blue Sheeting

Paint will adhere to the outside layer of plastic, eliminating flake-off. The cling ensures material adheres to the area that is to be protected. Blue Sheeting can be cut and painted along the critical edge. Tri-layer plastic is .4 mil thick.

SIZE	12' X 400'	14' X 350'	16' X 350'	20' X 350'
DESCRIPTION	636425-03344	636425-03697	636425-03345	636425-03723
Blue Sheeting				
CASE	1	1	1	1

**Overspray Sheeting**

"Value" paintable overspray sheeting is a medium-density, corona-treated plastic.

SIZE	12' X 400'	16' X 400'
DESCRIPTION	636425-06727	636425-06728
Overspray Sheeting		
CASE	1	1

Blue Wrap Protective Plastic**Self-Adhesive Weather Barrier**

- Clear film with built in UV inhibitors for interior protection
- Don't leave on more than 30 days
- Do not expose above 170° F
- Do not install on wet or damp surfaces

DESCRIPTION	636425-05920
Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	
Wheel Maskers (50/roll) Paintable	05922
CASE	1

Wheel Maskers

- Tri-layer plastic
- Paintable – NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

Seat Covers

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Perforated roll

DESCRIPTION	636425-05921
Seat Covers (125/roll) Non-Slip	
Floor Mats (125/roll) Non-Slip	05923
CASE	1

Floor Mats

- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Perforated roll
- Generous size: 16-1/2" x 21"

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White “Paint Check” Masking Paper

Premium white masking paper is corona-treated so paint won't flake off, polycoated to protect against bleed-through and has a built-in “Paint Check” for convenience. Masking tape can be repositioned without tearing the paper. White paper will not distort lighting during the painting process. This paper is stronger than blue paper, but is thinner to better conform to tight curves without tearing.

SIZE	6"	12"	18"	24"	36"
DESC.	636425-	636425-	636425-	636425-	636425-
750' (boxed)	00402	00403	00404	00467**	00407
CASE	1	1	1	1	1

EACH 750' BOXED CASE IS A 36" LOG. LENGTH IS APPROXIMATE
 ** COMBO CASE INCLUDES A 24" AND 12" ROLL

Mobile Masker

Designed specifically for the white “paint check” paper and the unique double roll of tape on page 28. The double roll of tape is twice as long as a standard roll; therefore, only two rolls of tape are required, rather than four, so changeover time is cut in half. The premium white paper, while incredibly strong, is thinner than standard blue paper and fits perfectly on the masker. The top two tiers can hold up to 12" and the bottom two tiers can hold up to 18".

DESCRIPTION	662610-
Stand	89208
CASE	1



Blue Masking Paper

Blue masking paper is corona-treated so paint won't flake off and polycoated to protect against bleed-through.

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	076607-	076607-	076607-		076607-
750' (boxed)*	05482	05479	05480	—	05481
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
1000' (taped)	—	77012	77018	77024	77036
CASE	1	1	1	1	1

* EACH 750' BOXED CASE IS A 36" LOG. LENGTH OF ALL ROLLS IS APPROXIMATE.



NORTON
 HAS YOU COVERED!

THINK OUTSIDE THE CUP THE NORTON PAINT SYSTEM

Solve a Problem You Didn't Know You Had.

The Norton Paint System with its distinctive unitized construction allows for spraying in any position with or without the hard cup. The easy-to-assemble system ensures a consistent spray pattern, convenient storage of paint as well as easy and clean disposal of the entire unit. When it comes to inventing a better system, you have to think outside the cup.

NORTON
PAINT SYSTEM

SIMPLY
INGENIOUS



The Norton disposal paint cup eliminates the problem of gunked up threads because each unit comes with a fresh set of threads. The only reusable component to keep track of is the hard mixing cup with pre-printed measurements, so there are no inserts to keep track of either.

The unitized Lid/Liner assembly is guaranteed never to come apart during disposal which eliminates the hazard and mess of spilled paint. Or, it can be securely sealed with the plug for use in future spraying of the remaining paint. No matter how you handle it, the unitized leak-proof Lid/Liner assembly is guaranteed to remain securely sealed during disposal or storage. It's as simple and as ingenious as that.



Thread the Norton adapter to the spray gun.



Seat the ring into the cup.



Insert liner into ring. Load paint by weight or use pre-printed mixing ratio scales on the cup.



Mix paint by stirring (if not using a shaker) and **clean liner flange/ring area of any paint before attaching to lid.**



Seat lid onto ring:

A) Turn counter-clockwise until two "clicks" are heard.

B) Rotate lid clockwise until tight.



"Snap" wings to cup.



Insert the plug firmly into the lid tower if using a mechanical shaker or for storage until ready to use.



Add the shaker cap to shake the paint.



After shaking, check lid and tighten if needed. Allow paint to settle and slowly remove plug to release any air.



Mount the adapter flush to the lid tower base by pressing down firmly on the spray gun.



"Snap" the adapter locks over the adapter base to secure the lid to the gun adapter.



Connect air line to gun and purge air from the liner, adjust spray pattern and you're ready to spray.



Unitized construction that will not leak

Fresh set of threads with each unit

Only 1 reusable component to keep track of

FEATURES

- Unitized construction
- Kit components
- Plastic components

BENEFITS

- Will not leak
- Can be used with or without the hard mixing cup to get into tight spots at any angle
- Can store unused paint
- Can dispose of easily in accordance with local regulations
- New threads every time so no gunked up paint from repeated use
- Will not rust
- Can be used with waterborne and solvent based paints



Kit: Liners/Lids/Rings/Plugs

Each kit comes with lids, liners, rings and plugs. Small, medium and large kits come in two versions based on the mesh of the built-in filter in the lid: 190µ mesh and 125µ mesh. Refer to the paint manufacturer's recommendation for the correct filter mesh.



Reusable Mixing Cup

The reusable mixing cup has pre-printed mixing ratio scales on the cup for greater convenience. The mixing cups are used with the components from the kit to create a unitized system.



Shaker Cap

The shaker cap fits both the Medium and Large Cups when using a mechanical shaker to mix the paint.



Paint Suits

Breathable, lint-free, reusable and washable nylon suit with pockets on hip, chest and leg. Hood with lint-free drawstring. Elastic waist, ankles and wrists.

Dispensers

For convenient dust-free storage of kit components.

KIT SIZE		190µ FILTER	125µ FILTER
KIT SIZE	DESCRIPTION	076607-	076607-
Small	8 oz / 250 ml use with 21650	21645	21644
Medium	25 oz / 750 ml use with 21651	21647	21646
Large	32 oz / 950 ml use with 21652	21649*	21648*
CASE		48	48
*CASE		24	24

CUP SIZE	DESCRIPTION	076607-
Small	8 oz / 250 ml use with 21644 or 21645	21650
Medium	25 oz / 750 ml use with 21646 or 21647	21651
Large	32 oz / 950 ml use with 21648 or 21649	21652*
PKG/CASE		2/4
*PKG/CASE		1/4

CAP	076607-
Fits both Medium and Large cups	21653
CASE	24

SUIT SIZE	636425-
Medium	06079
Large	06080
X-Large	06081
XX-Large	06082
CASE	1

DESCRIPTION	076607-
Small Liner Dispenser (Holds 50 Liners)	21654
Medium/Large Liner Dispenser (Holds 50 Liners)	21655
Lid and Ring Dispenser (Holds 25 M/L Lids or Rings or 50 Small Lids or Rings)	21656
CASE	1



Adapters

Adapters allow most spray guns to be easily adapted to the Norton Paint System. We offer adapters for the most popular guns.

Adapter Guide

These are the adapters needed for the most popular guns.

MANUFACTURER	SPRAY GUN	ADAPTER
Accuspray	Issac	7A
Airgunsa	AZ40 HTE	8A
Asturo	OM Green	6A
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV, GFHV 510	15A
Eminent	E13	6A
IWATA	W 400, WR 400, LPA 94, LPH 400, LPH 440, VXL Primer Gun	2A 2A
	W300, LPH 300	6A
Kremlin	M 21 G	6A
Sagola	475 Mini-Gun	12A
	403 G, 433 G, 434 G, 444 G, 450 G	5A
	4100 G, 4200 G, 4300	5A
SATA	SATAjet 2000 HVLP w/o QCC	9A
	SATAjet RP w/o QCC	9A
	SATA LM 2000 HVLP/RRP	9A
	SATA KLC HVLP/RRP, KLC P	9A
	SATAjet 90	9A
	SATA 3000 with Quick Connect	5A
	SATAjet B	2A
	SATAjet B NR 92, NR 95 HVLP	2A
	SATA LM B 92	5A
	SATAminijet, minijet 2, 3, 4	12A
Sharpe	GT1, Platinum, Titanium, Cobalt, SGF 98	11A
Walcom	FX GEO, FX HVLP	8A



Adapter Availability

ADAPTER	DESCRIPTION	076607-
2A	16mm Female, 1.5mm Thread	21658
4A	12mm Female, 1.0mm Thread	21659
5A	12mm Male, 1.5mm Thread	21660
6A	1/4 Male, 19 Thread (BSP)	21661
7A	3/8 Female, 18 Thread (BSP)	21662
8A	12mm Male, 1.0mm Thread	21663
9A	16mm Male, 1.5mm Thread	21664
10A	Elbow Swivel Nut, 1/4 Female, 9 Thread (BSP)	21665
11A	3/8 Male, 18 Thread (NPS)	21666
12A	10mm Male, 1.0mm Thread	21667
14A	7/16 Male, 14 Thread (UNC)	21668
15A	3/8 Male, 19 Thread (BSP)	21669
16A	3/8 Female, 19 Thread (BSP)	21675
17A	1/4 Female, 19 Thread (BSP)	21676
18A	3/8 Female, 18 Thread (NPS)	21670
19A	3/8 Female, 19 Thread (BSP)	21671
20A	1/8 Male, 27 Thread (UPSM)	21672
21A	14mm Female, 1.0mm Thread	21673
22A	8mm Male, 0.75mm Thread	21674
23A	1/4 Female, 18 Thread (NPS)	21677
24A	Elbow Swivel Nut, 1/4 Female 18 Thread (NPS)	21678
25A	1/4 Female, 19 Thread (BSP)	21679
	For SATA 3000 Quick Connect use with adapter 5A	21752



**Urethane formula
bonds all
materials**

**Minimal inventory
handles multiple
applications**

**Full range of
products**

FEATURES

- High strength structural bonding
- Various work times

BENEFITS

- Faster repair time than welding and no heat warpage
- OEM quality and performance
- Outstanding corrosion protection
- Faster unclamp time to increase productivity



SpeedGrip Structural Adhesives – Urethane

Norton SpeedGrip Structural Adhesive is a versatile and fast two part urethane system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and fiberglass. All products perform the same on all materials. Just select the working time that best fits your needs. If working with TPO, adhesion promoter must be used.

DESCRIPTION	SIZE	636425-
45 seconds	50ml	97122*
45 seconds	220 ml	04647
1 minute	220 ml	04615
5 minutes	220 ml	04616
15 minutes	220 ml	04617
40 minutes	220 ml	04618
CASE		6
*CASE		12

Five Work Time Windows

PART NUMBER	OPEN TIME	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME
97122 / 04647	45 seconds	–	2-1/2 minutes	5 minutes
04615	1 minute	1-1/2 minutes	7 minutes	12 minutes
04616	5 minutes	7 minutes	15 minutes	45 minutes
04617	15 minutes	20 minutes	45 minutes	90 minutes
04618	40 minutes	60 minutes	2 hours	3 hours

Times will increase as temperatures decrease.

Times shown above are at 70F/21C.

Full cure time is 24 hours but this may be accelerated with heat.

SpeedGrip adhesives **SHOULD NOT** be used for bonding structural components such as rails, pillars, rocker panels, core supports, etc. If in doubt as to what is a structural component, contact the vehicle manufacturer.

DO NOT APPLY POLYESTER BASED FILLERS (POLYESTER PUTTY/FILLER) TO ANY URETHANE SPEEDGRIP ADHESIVE. IF POLYESTER BASED FILLER MUST BE USED, THE URETHANE SPEEDGRIP MUST BE SEALED WITH ONE OF THE FOLLOWING: PRIMER (EITHER 2 PART EPOXY OR 2 PART URETHANE OR SKIM COAT OVER THE SPEEDGRIP REPAIR AREA USING SPEEDGRIP FLEXIBLE REPAIR ADHESIVE).



SpeedGrip TPO Adhesion Promoter

SpeedGrip TPO Adhesion Promoter is available in both aerosol and brush top. To test for TPO plastic, grind an inconspicuous spot on the plastic to be repaired with a 36 grit Speed-Lok TR disc. If the area melts and/or smears, then it is TPO plastic. If it sands cleanly, then it is not TPO.

DESCRIPTION	SIZE	636425-
TPO Adhesion Promoter Brush Top	118 ml	04624
TPO Adhesion Promoter Aerosol	333 grams	04625
CASE		12

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SpeedGrip Seam Sealers – Epoxy

This seam sealer is available in two formulations and both are paintable in 30 minutes.

SpeedGrip Seam Sealer is used to seal interior and exterior seams, joints and voids. It will not shrink, harden or crack and retains its flexibility. For use on vertical and horizontal seams.

DESCRIPTION	SIZE	636425-
Seam Sealer	220 ml	97120
Seam Sealer – Self Leveling	220 ml	97121
CASE		6

Work Times

PART NUMBER	WORK TIME	SANDING/ PAINT TIME	FULL CURE
97120	8-10 minutes	30 minutes	2 hours
97121	5-10 minutes	30 minutes	2 hours



Panel Bonding Adhesive – Epoxy

Two-part automatic mixing epoxy to bond Steel, Aluminum, SMC and fiberglass body panels to each other and to metal frames (no primer required).

- Outstanding sag resistance
- Longest work time for bonding large areas
- Minimal odor
- Glass beads for spacing

DESCRIPTION	SIZE	636425-
Panel Bonding Adhesive 2:1	220ml	06115
CASE		6

Working Time

WORK TIME	CLAMPING / FIXTURE TIME	CURE TIME
90 minutes	4 hours	24 hours



Flexible Parts Repair Adhesive and Filler – Epoxy

Two-part automatic mixing epoxy to repair most plastic parts, including bumper covers and plastic body panels. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives. Use TPO Adhesion Promoter on TPO plastics.

- Designed to be used as a filler and adhesive
- Epoxy based for easy sanding
- Formulated for excellent feather edge
- Flexible through a wide range of temperatures

DESCRIPTION	SIZE	636425-
Epoxy Repair Adhesive and Filler	200ml	06116
CASE		6

Working Time

WORK TIME	SANDING TIME	CURE TIME	FULL CURE
6 minutes	15 minutes	60 minutes	6 hours



SpeedGrip Urethane Foam

Two-part gray, flexible urethane foam formulated to expand 10 times its original volume. Used to stop wind, noise and water leaks in pillar posts. Adds reinforcement to panels. Matches OEM flexible foams.

DESCRIPTION	SIZE	636425-
Flexible Urethane Foam	220 ml	04622
CASE		4

Accessories



Heavy-Duty Manual Applicator Gun – 1:1 and 2:1

Heavy-duty manual applicator gun designed for SpeedGrip Structural Adhesive system. Can be used for either 200 ml or 220 ml cartridges.



Pneumatic Applicator Gun – 1:1 and 2:1

Pneumatic applicator gun designed for SpeedGrip Structural Adhesive system. Can be used for either 200 ml or 220 ml cartridges.



50 ml Gun – 1:1

Manual gun used with the 50 ml cartridge.



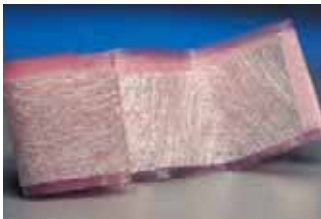
Mixing Tips

18-element and 24-element mixing tips ensure automatic mixing for 220 ml. 16 element mixing tips are used with the 50 ml cartridge.

DESCRIPTION	636425-	636425-	636425-	636425-
Heavy Duty Manual Applicator Gun 1:1 & 2:1	41400	—	—	—
Pneumatic Applicator Gun 1:1 & 2:1	41399	—	—	—
50 ml Applicator Gun 1:1	97117	—	—	—
Mixing Tips – 18 element (blue) 220 ml	—	04627	—	—
Mixing Tips – 24 element (green) 220 ml	—	—	04628	—
Mixing Tips – 16 element (white) 50 ml	—	—	—	97118
CASE	1	6/60	6	6/72

Mixing Tip Application Guide

PRODUCT	MIXING TIP
All Urethane and Foam 220 ml	#04627 – 3/8" x 18 elements (Blue)
All Epoxy 220 ml	#04628 – 3/8" x 24 elements (Green)
All 50 ml	#97118 – 16 elements (White)



Structural Backing Patch

Combination of fiberglass cloth, fiberglass reinforcing tape and release film to provide additional strength to the repair. Size: 4" x 72"



Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives. Size: 2" x 65'



Plastic Contour Release Film

Film to be overlaid just after SpeedGrip has been applied to prevent air entrapment. Use Release Film to force the adhesive into the groove and shape it closely to the original contour of the plastic. Size 5" x 72", 5 mil thick.



Plastic Parts Cleaner

Selected combination of solvents that remove wax, grease, and silicone from all plastic and rubber parts. This cleaner is safe for use on all types of plastics and does not leave any residue.

DESCRIPTION	SIZE	636425-	636425-	636425-	636425-
Structural Backing Patch	4" x 72"	04631	—	—	—
Nylon Reinforcing Tape	2" x 65'	—	04632	—	—
Plastic Contour Release Film	5" x 72"	—	—	04633	—
Plastic Parts Cleaner	1 Qt./946 ml	—	—	—	04623
CASE		6	6	6	12



OEM approved

Urethane formula
bonds all
materialsMinimal inventory
for multiple
applications

FEATURES

- High strength structural bonding
- Various work times

BENEFITS

- Faster repair time than welding and no heat warpage
- OEM quality and performance
- Outstanding corrosion protection
- Faster unclamp time to increase productivity



SMC/FRP Fiberglass Repair and Panel Bonding – Urethane

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

	400ml	600ml	
DESCRIPTION	636425-	636425-	PLIOGRIP® CROSSOVER
3 minutes	04671	04677	7773
10 minutes	04672	04678	7779
35 minutes	04673	04679	7770
CASE	6	6	

400ml Use applicator gun #41398-manual or #41396-pneumatic

600ml Use applicator gun #41397-pneumatic

1:1 Cartridges

OEM APPROVED

Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C.

Full cure time is 24 hours but this may be accelerated with heat.

Do not apply polyester based putty/fillers on urethane products.

If polyester putty/filler must be used, skim coat over the SpeedGrip repair area using SpeedGrip rigid repair adhesive or SpeedGrip flexible repair adhesive.



SMC/FRP Fiberglass Panel Bonding – Epoxy

Superior two-part epoxy SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	636425-
Epoxy Panel Bonding Adhesive	400 ml	04674
CASE		6

Use applicator gun #41398-manual or #41396-pneumatic

2:1 Cartridge

Working Time

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours

PLIOGRIP® ADHESIVE MANUFACTURED BY ASHLAND INC., COLUMBUS, OH
 © PLIOGRIP, REGISTERED TRADEMARK, ASHLAND INC.



SMC/FRP Fiberglass Repair – Urethane

Norton SpeedGrip/PLIOGRIP® Fiberglass Matting adhesive (PLIOGRIP® #7779-L) is a low viscosity two-part urethane specially formulated to saturate the fiberglass mat for large repairs where extra reinforcement is needed or to saturate the fiberglass cloth for any repair where conformability is critical.

DESCRIPTION	SIZE	636425-
Fiberglass Matting Adhesive	400 ml	04680
Fiberglass Mat	36" x 38"	04690
Fiberglass and SMC Cloth	36" x 38"	04691
CASE		6

Use applicator gun #41398-manual or #41396-pneumatic

OEM APPROVED

Fiberglass Matting Adhesive

Used to saturate fiberglass cloth when preparing backup patches. The self-leveling feature allows #04680 to also be used for filling cracks, channels and areas restricting the application of an adhesive bead.

Fiberglass Mat

Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680 to patch larger holes, cracks, tears and punctures in SMC, FRP and fiberglass.

Fiberglass and SMC Cloth

For reinforcing SMC, FRP and fiberglass repairs. Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680.



Rigid Parts Repair Adhesive and Filler – Epoxy

Two-part SpeedGrip epoxy used to repair SMC, FRP, fiberglass and other rigid plastic parts. Formulated to finish the front side of rigid repairs used over the top of urethane adhesives.

DESCRIPTION	SIZE	636425-
Rigid Parts Epoxy Adhesive	400 ml	04675
CASE		6

Use applicator gun #41398-manual or #41396-pneumatic

Work Time

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes



Flexible Parts Repair Adhesive and Filler – Epoxy

Two-part SpeedGrip epoxy used to repair flexible plastic parts. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives.

DESCRIPTION	SIZE	636425-
Flexible Parts Epoxy Adhesive	400 ml	04676
CASE		6

Use applicator gun #41398-manual or #41396-pneumatic.

Use TPO Adhesion Promoter #04625 for System II plastics.

Work Time

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes

Accessories



Manual Gun-400ml

1:1 and 2:1 mixing ratios.



Pneumatic Gun-400ml

1:1 and 2:1 mixing ratios.



Pneumatic Gun-600ml

1:1 mixing ratio.



Mixing Tip Square

Mixing nozzle for double cartridges.

	400ml MANUAL	400ml AIR	600ml AIR	18 ELEMENT	24 ELEMENT
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
Applicator Gun	41398	41396	41397	—	—
Mixing Tips – Urethane	—	—	—	04627	—
Mixing Tips – Epoxy	—	—	—	—	04628
PKG/CASE	1/1	1/1	1/1	6/60	6/1



PANEL BONDING, PLASTICS,
STEEL AND FIBERGLASS
ONE LINE DOES IT ALL



Ultra fast, high strength bond adhesives

Full line of joint and seam sealers

Brush and spray protective coatings

FEATURES

- High quality components
- Complete line

BENEFITS

- Match OEM color or texture
- High strength bond
- Ultra-fast application and dry time
- Multiple applications with minimal inventory



Super Bond Weatherstrip Adhesive

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Nasal tip or controlled bead. Instant tack. Strong bond. Fast drying. Waterproof. Resists oil, grease and silicone.

Super Bond Emblem and Trim Adhesive, Clear

A clear, colorless adhesive with fast tack times and excellent adhesion to almost any surface. Serves as a replacement for a wide variety of adhesive products for bonding metals, plastic, vinyl or rubber. A multi-purpose product, it allows for the reduction of specialty adhesives for unique applications.

No. 10 Disc Adhesive

A specially formulated bonding agent, No. 10 Disc Adhesive is designed for use in automotive refinishing, for holding abrasive discs to any back-up pad. Heat-resistant for long tackiness and repeat usage. A good general-purpose adhesive which may be used for temporary or for more permanent bonds.

Heavy Duty Spray Trim Adhesive

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	COLOR	SIZE	076607-
Super Bond Weatherstrip Adhesive	Black	5 oz Tube	82705
	Amber	5 oz Tube	82706
Super Bond Emblem and Trim Adhesive	Clear	5 oz Tube	82710
No. 10 Disc Adhesive	—	5 oz Tube	82720
Heavy Duty Spray Trim Adhesive	—	24 oz Can / 15.75 oz Net Wt.	82725
CASE			12

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Urethane Windshield Sealer

A primerless, one part urethane adhesive sealant for windshield and backlite installations. Easy handling, fast-set properties, excellent shelf life. Passes Motor Vehicle Safety Standard #212 windshield barrier test and #216 crush test.



Glass-Grip Butyl Ribbon Sealer

Used in the installation of auto glass windshields. Excellent adhesion, conformity, and unlimited shelf life. Can be used year round; bonds and seals well in all weather.



Brushable Seam Sealer

A brush grade sealant used to seal any body seam against moisture or dust. Skins in 5 minutes; paintable in 30. Use on flat seams in trunk areas or to finish skin panels. Cartridge container allows for ease of application along continuous seams. Can hold brush marks for OEM appearance. Excellent toolability.



Urethane Seam Sealer

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams and duplicates OEM appearance. Paintable in 1 hour. Flexible foil package eliminates product waste. Use with Application Gun #82786.



Quick-Set Seam Sealer

Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, paintable in 30. Outstanding toolability. Remains flexible when dry. Excellent adhesion to numerous substrates.



Strip Caulk

Waterproof strip caulk is a non-hardening, non-shrinking, rope sealer than can be used to seal cracks, seams, joints or housings. No tools required for installation. Simply press into place. Available in black or gray. Each strip is 3/16" x 1'.

DESCRIPTION	SIZE	076607-
Urethane Windshield Sealer	1/10 gal. cartridge	82735
CASE		12

DESCRIPTION	SIZE	076607-
5/16" Ribbon Sealer, Black	15 Feet	82740
3/8" Ribbon Sealer, Black	15 Feet	82741
CASE		12

DESCRIPTION	SIZE	076607-
Brushable Seam Sealer	Cartridge 1/10 Gal. 1 Quart Can	82745 82746*
CASE		12
*CASE		6

DESCRIPTION	076607-
Urethane Seam Sealer Sausage Pack	82751
CASE	6

DESCRIPTION	COLOR	SIZE	076607-
Quick-Set Seam Sealer	Beige	1/10 Gal Cartridge	82750
CASE			12

DESCRIPTION	COLOR	SIZE	076607-
Strip Caulk	Black	98 Feet	82760
Strip Caulk	Gray	98 Feet	82761
CASE			12



Zinc-Rich Weld-Thru Primer

Restore OEM zinc corrosion protection. Fast drying, resists sags and settling, is water resistant after 15 minutes and may be topcoated, if desired. Heat resistant up to 500°F. Apply to metal surface either before or after welding.



Rocker-Panel Texture Coat

A rapid drying, flexible, abrasion-resistant protective coating that can be varied to match OEM textures found on rocker panels and valances. Paintable in 30-45 minutes. Highly chip resistant.



Premium Rubberized Undercoat – Paintable

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Ideal on new panel and fender replacements, section repairs, weld joints and rust holes. Fast drying.



Rubberized Undercoat

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Ideal on new panel and fender replacements, section repairs, weld joints and rust holes. Fast drying and economical.



Application Gun

Designed for use with Norton Urethane Seam Sealer (#82751) on page 43. This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material.

DESCRIPTION	SIZE	076607-
Zinc Rich Weld-Thru Primer	16 oz Can/ 13.75 oz Net Weight	82781
CASE		12

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	COLOR	SIZE	076607-
Rocker-Panel Texture Coat	White	16 oz Can/ 13 oz Net Weight	82770
	Black	16 oz Can/ 13 oz Net Weight	82772
CASE			6

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	SIZE	076607-
Premium Rubberized Undercoat	24 oz Can/ 17.75 oz Net Weight	82775
CASE		6

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	SIZE	076607-
Rubberized Undercoat	20 oz Can/ 16 oz Net Weight	82776
CASE		6

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	076607-
Application Gun	82786
CASE	1

**Ergonomic design
for comfort**

**Constructed of
durable materials**

**Designed for
automotive
applications**

FEATURES

- High-quality, durable components
- Ergonomic design

BENEFITS

- Long lasting
- Cost effective
- Minimize fatigue



Norton Autobody Utility Cabinet

Rugged, heavy gauge steel with two adjustable shelves and a security latch for locking doors. Store abrasives, tapes and chemicals, while keeping them clean, dry and secure. Sidewalls are pre-punched to mount six Norton disc roll/sheet roll dispensers. Weight: 54 pounds.



Adhesives and Sealers Cabinet

Heavy gauge steel – will hold all of the Norton Adhesive and Sealers keeping them dry, clean and secure. Weight: 33 pounds.



Norton Disc Roll and Sheet Roll Dispensers

Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. They are versatile, for use with any 5" or 6" disc roll or sheet roll.



DESCRIPTION	SIZE	636425-
Automotive Utility Cabinet	32" x 13" x 25"	42770
Adhesives & Sealers Cabinet	15" x 13" x 30"	02532
CASE		1

DESCRIPTION	636425-
Single Disc Roll Dispenser	42772
Double Disc Roll Dispenser	02981
Sheet Roll Dispenser	42773
CASE	1

They can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.



Ergonomic Sanding Blocks

SIZE	2-3/4" X 5"	2-3/4" X 7-3/4"
DESCRIPTION	636425-	636425-
Soft – PSA	42090	–
Firm – PSA	42091	–
Soft – NorGrip	42092	–
Firm – NorGrip	42093	–
Firm – PSA	–	42094
Firm – NorGrip	–	42095
CASE	5	5

PSA – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.

PSA – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.

NorGrip – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. Works with standard hook & loop sheets.

NorGrip – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. Works with standard hook & loop sheets.



Rubber Hand Sanding Block

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

DESCRIPTION	076607-
Rubber Hand Sanding Block	43140
CASE	14



Ergonomic Hand Sanding Block for 6" Discs

The unique design quickly converts a 6" diameter PSA or NorGrip disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

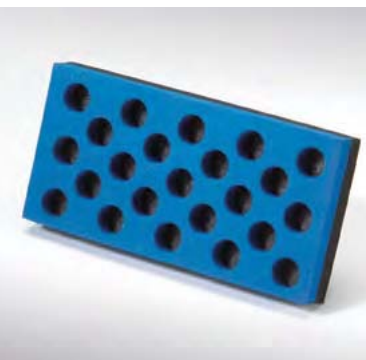
DESCRIPTION	636425-
For 6" PSA Discs	03727
For 6" NorGrip Discs	03726
CASE	5



Dual Density Wet Sanding Block

Because of the "grabbing" power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a "point of purchase" display pack.

DESCRIPTION	636425-
Wet Sanding Block	03728
CASE	12



Holey Block

A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a "point of purchase" display pack.

DESCRIPTION	636425-
Holey Block	03729
CASE	8



PSA Sanding Board

The PSA Sanding Board has a cushioned surface. Spring clips mounted at each end securely hold 2-3/4" x 17-1/2" abrasive sheets or may be used with 2-3/4" by 16-1/2" PSA sheets.

DESCRIPTION	636425-
PSA Body File Sanding Board	42724
CASE	6



NorGrip Sanding Board

The NorGrip Sanding Board has a lightweight, rugged design for easy sanding of plastic fillers. Spring clips at each end securely hold 2-3/4" x 17-1/2" sheets or may be used with 2-3/4" x 16-1/2" NorGrip sheets.

DESCRIPTION	636425-
NorGrip Body File Sanding Board	52836
CASE	5



NorGrip Air File Shoe

The NorGrip Air File Shoe eliminates the need for clips. The quick-change backing positively locks and unlocks every time, for fast, easy-to-manage use of hook & loop file sheets.

DESCRIPTION	636425-
NorGrip Air File Shoe	52835
CASE	5

**Low Profile, Soft Density**

For Medium To Fine Grit Sanding
(Soft, thicker foam for contours)
Grits – 320 and Finer

**Low Profile, Medium Density**

For Coarse to Medium Grit Sanding
(Hard edge)
Grits – 320 and Coarser

**Tapered Edge, Medium Density**

For Coarse to Medium Grit Sanding
(Flexible edge, easy to reach small contours)
Grits – 320 and Coarser

**Soft
Low Profile
PSA****Soft
Low Profile
NorGrip****Medium
Low Profile
PSA****Medium
Low Profile
PSA
Vacuum**

DESCRIPTION	636425-	RPM
5" Soft PSA Low Profile	06126	12,000
6" Soft PSA Low Profile	06127	12,000
CASE	5	



DESCRIPTION	636425-	RPM
3" Soft NorGrip Low Profile	06128*	12,000
5" Soft NorGrip Low Profile	06129	12,000
6" Soft NorGrip Low Profile	06130	12,000
CASE	5	
*CASE	10	

DESCRIPTION	636425-	RPM
5" Medium PSA Low Profile	06131	15,000
6" Medium PSA Low Profile	06133	15,000
CASE	5	

DESCRIPTION	636425-	RPM
5" x 5 hole Med PSA Low Profile	06132	15,000
6" x 6 hole Med PSA Low Profile	06134	15,000
CASE	5	

Pads have a riveted 5/16"-24 threaded shank and are made with polyurethane foam with a fiberglass back plate.



Medium Low Profile NorGrip



DESCRIPTION	636425-	RPM
5" Medium NorGrip Low Profile	06135	15,000
6" Medium NorGrip Low Profile	06137	15,000
CASE	5	



Medium Low Profile NorGrip Vacuum



DESCRIPTION	636425-	RPM
5" x 5 h Med NorGrip Low Profile	06136	15,000
6" x 6 h Med NorGrip Low Profile	06138	15,000
CASE	5	



Medium Tapered Edge PSA

DESCRIPTION	636425-	RPM
5" Medium PSA Tapered	06139	15,000
6" Medium PSA Tapered	06141	15,000
CASE	5	



Medium Tapered Edge PSA Vacuum

DESCRIPTION	636425-	RPM
5" x 5 h Med PSA Tapered Vac	06140	15,000
6" x 6 h Med PSA Tapered Vac	06142	15,000
CASE	5	



Medium Tapered Edge NorGrip



DESCRIPTION	636425-	RPM
5" Medium NorGrip Tapered	06143	15,000
6" Medium NorGrip Tapered	06145	15,000
CASE	5	



Medium Tapered Edge NorGrip Vacuum



DESCRIPTION	636425-	RPM
5" x 5 h Med NorGrip Tapered	06144	15,000
6" x 6 h Med NorGrip Tapered	06146	15,000
CASE	5	

Pads have a riveted 5/16"-24 threaded shank and are made with polyurethane foam with a fiberglass back plate.



8" Back-Up Pads

All pads have 5/8-11 threaded shank. Designed for use with 8" PSA and NorGrip discs.

DESCRIPTION	636425-	RPM
8" PSA	43112	6,000
8" x 5/8"-11 NorGrip	43704	4,800
8" VAC/Non-VAC NorGrip 5 Screw	43712*	1,500
8" VAC/Non-VAC NorGrip 6 Screw	43714*	1,500
CASE	5	
*CASE	1	



Foam Interface Pads

Designed for use with fine grit NorGrip sanding discs. Improves both surface finish and cut rate. Use with NorGrip Disc Back-Up Pads.

DESCRIPTION	THICKNESS	636425-	636425-	636425-
3" Thin NorGrip Pad	1/2"	05457	—	—
6" Thin NorGrip Pad	1/2"	—	42089	—
5" Foam Interface Pad	3/4"	—	—	02161
6" Foam Interface Pad	3/4"	—	—	02162
PKG/CASE		10/1	5/1	2/10



Pin Stripe Removal Wheel

This wheel is designed to remove pinstripes, decals and molding adhesive without damage to the underlying surface. Tan colored, it is 4" diameter, 5/8" thick with a 1/16" step and has a 5/16-24 attached threaded mandrel.

DESCRIPTION	636425-	RPM
4" x 5/8" x 5/16-24 Mandrel	05624	4,000
3/8" Drill Adapter for #05624	36135	—
PKG/CASE	1/5	



Norton Tack Cloths

A specially formulated soft cloth that effectively removes dust, dirt and sanding residue. It contains no waxes or silicones, and is compatible with all paints. This cloth will not dry out and is always soft and tacky. It is spontaneous combustion proof, non-toxic and anti-static.

DESCRIPTION	076607-
Tack Cloth	49008
PKG/CASE	12/12



NORTON

OPTIMIZE PERFORMANCE WITH
PREMIUM ACCESSORIES



www.nortonautomotive.com



Attractive retail package

Premium products for best performance

Full line of abrasives to handle any repair

FEATURES

- Premium abrasives
- Retail package

BENEFITS

- Ultimate performance and long life
- Same products used by professionals
- Engineered for automotive refinishing applications
- Protects product in a shop environment
- Hang on a pegboard for convenience



9" x 11" Dry Sanding Sheets

DESCRIPTION	GRIT	662611-
Dry Sanding	P320B	48534
Dry Sanding	P220B	48536
Dry Sanding	P180B	48537
Dry Sanding	P80D	48556
Dry Sanding	P40D	48557
PKG/CASE		5/10

9" x 11" Wet Sanding Sheets

DESCRIPTION	GRIT	662611-
Black Ice Waterproof	2500A	48544
Black Ice Waterproof	2000A	48545
Black Ice Waterproof	1500A	48546
Black Ice Waterproof	1200A	48547
Black Ice Waterproof	1000A	48548
Black Ice Waterproof	P800B	48549
Black Ice Waterproof	P600B	48550
Black Ice Waterproof	P400B	48552
Black Ice Waterproof	P320B	48553
Black Ice Waterproof	P220B	48555
Waterproof	180C	48538*
Waterproof	80C	48542*
PKG/CASE		5/10
*PKG/CASE		3/10

2-3/4" x 16-1/2" Stick and Sand Longboard

DESCRIPTION	GRIT	662611-
Norton Blue Mag	80E	48562
Norton Blue Mag	40E	48563
Norton Blue Mag	36E	48564
PKG/CASE		5/10

2-3/4" x 17-1/2" Longboard

DESCRIPTION	GRIT	662611-
A275	P180B	48566
A275	P150B	48567
Norton Blue Mag	80E	48571
Norton Blue Mag	40E	48572
Norton Blue Mag	36E	48573
PKG/CASE		5/10

Blue Magnet Micro-Fibre Wipe

DESCRIPTION	636425-
16" x 16" Wipe	04402
PKG/CASE	5/4

Grinding Discs

DESCRIPTION	GRIT	662611-
5" NorZon Fibre discs	24	48574
5" NorZon Fibre discs	36	48575
7" NorZon Fibre discs	24	48592
7" NorZon Fibre discs	36	48593
PKG/CASE		2/10

6" Stick and Sand Discs

DESCRIPTION	GRIT	662611-
A275 PSA discs	P600B	48576
A275 PSA discs	P400B	48578
A275 PSA discs	P320B	48580
A275 PSA discs	P220B	48583
A275 PSA discs	P180B	48584
A275 PSA discs	P120B	48586
A275 PSA discs	P80B	48588
Norton Blue Mag PSA discs	80E	48589
Norton Blue Mag PSA discs	40E	48590
Norton Blue Mag PSA discs	36E	48591
PKG/CASE		5/10

8" Stick and Sand Discs

DESCRIPTION	GRIT	662611-
Norton Blue Mag PSA discs	80E	48594
Norton Blue Mag PSA discs	40E	48595
Norton Blue Mag PSA discs	36E	48596
PKG/CASE		5/10

6" x 9" Scuff Pads

DESCRIPTION	GRIT	662610-
Primer Prep	Maroon	48597
Color Prep	Gray	48598
PKG/CASE		3/10

Medallion Cut-Off Blade

DESCRIPTION	GRIT	076607-
3" x 1/16" x 3/8"	36	03876
PKG/CASE		1/10

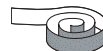
3" TR Discs

DESCRIPTION	GRIT	
Bear-Tex Surface Blending	Coarse	662610-48607
NorZon Grinding	24	662611-48608
NorZon Grinding	36	662611-48609
PKG/CASE		3/10



Screen-Bak Cloth Rolls

Open mesh backing allows for an extremely load-resistant product. Silicon carbide abrasive bonded on to open mesh backing. Can be used wet or dry.



SIZE 1-1/2" X 25 YDS

GRIT 662611-

P180 07265

P120 07270

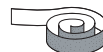
P80 07275

CASE 10



Handy Rolls – E-Z Flex Metalite Cloth

Sharp, long-lasting aluminum oxide abrasive on a soft cloth backing that fits hands comfortably. Easily torn to exact length without shedding. Ideal for deburring, cleaning, and polishing metal.



SIZE 1" X 50 YDS

GRIT 662611-

P400J 26267

P320J 26268

P240J 26270

P220J 26271

P180J 26272

P150J 26273

P120J 26274

P100J 26275

P80J 26276

CASE 5



1-1/2" X 50 YDS

GRIT 662611-

P400J 26279

P320J 26280

P240J 26282

P220J 26283

P180J 26284

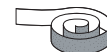
P150J 26285

P120J 26286

P100J 26287

P80J 26288

CASE 5



2" X 50 YDS

GRIT 662611-

P400J 26290

P320J 26291

P240J 26293

P220J 26294

P180J 26295

P150J 26296

P120J 26297

P100J 26298

P80J 26299

CASE 5



Bear-TeX Surface Blending NorGrip Discs

NorGrip Surface Blending discs feature a hook and loop fastening system. Ideal for removal of light rust, oxides and coatings



SIZE 4"

GRIT 662610-

Fine -

Medium 55019

Coarse 55018

CASE 40



SIZE 7"

GRIT 662610-

Fine -

Medium 55029

Coarse 55028

CASE 25



Bear-TeX NorGrip Disc Back-up Pads

Gripper-faced back-up pads provide easy, "press-on" mounting to firmly anchor Bear-TeX Surface Blending Discs.



SIZE 4"

DESCRIPTION 662610-

Back-up Pads 59356

-



SIZE 7"

DESCRIPTION 662610-

Back-up Pads -

59368

RPM

18,000

6,000

4" PADS HAVE A 1/4" SHANK.

7" PADS HAVE 5/8-11 FEMALE THREAD.



Bear-TeX Brushes

Made with tough, yet flexible nylon filaments heavily embedded with silicon carbide abrasive. Bear-TeX brushes offer significant advantages over wire brushes, steel wool, and other abrasive forms where conformability and longer life are needed. Excellent for work on pick-up truck beds. Requires air-cooled back-up pad for operation.

SIZE 7" X 1" X 7/8"

GRIT 662610-

120 58834

80 58830

CASE 5

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Ceramic Resin Fibre Discs

High performance ceramic grain on a heavy fibre backing, this disc is engineered for cool, rapid stock removal with a fast initial cut rate. Superb on stainless steel and steel alloys.

	5"	7"
GRIT	666233-	666233-
24	55597	55578
36	55598	55594
50	55599	55595
CASE	25	25



Zirconia Resin Fibre Discs

Durable zirconia alumina abrasive with a heavy fibre backing, this disc is a great performer on stainless steel. High strength for tough jobs, it won't break down like aluminum oxide.

	5"	7"
GRIT	666233-	666233-
24	57290	57295
36	57291	57296
50	57292	57297
CASE	25	25



Aluminum Oxide Resin Fibre Discs

Economically priced aluminum oxide abrasive grain on a heavy fibre backing. This general purpose disc is good for small jobs removing welds and imperfections.

	5"	7"
GRIT	666233-	666233-
24	57276	57283
36	57277	57284
50	57278	57285
CASE	25	25



REVOLUTIONIZING
REFINISHING

NORTON

WITH EVERYTHING TO GAIN AND NOTHING TO LOSE,
TAKE NORTON FOR A TEST DRIVE!



Norton is 100% committed to bringing the **best performing products** to body shops at a **fair price**.

You can test drive Norton products in your shop when it's convenient for you. Simply let your Norton salesperson know when you'd like to test Norton in your shop. Our test drive program allows the technicians do their regular work, without interruption, using Norton products at no cost in "real world" conditions. You're the final judge of performance. At the end of the day, the Norton salesperson will review the results, provide you with potential cost savings and convert the shop to Norton products if you like what you see.

There has never been a better time to look at ways to **increase productivity** and to **reduce costs** at absolutely no risk to you. There has never been a better time to **take Norton for a Test Drive!**

BETTER PERFORMANCE + BETTER PRICE = BETTER VALUE!



NOTHING SAYS **NORTON**
LIKE THE END RESULT



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GUARANTEED
NO RISK
TEST POLICY

INDUSTRY TRAINING
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